



## Installation Instructions (Page 1)

1996-2002 Toyota 4Runner Front (IFP) Coilover  
1996-2004 Toyota Tacoma Front (IFP) Coilover  
1999-2006 Toyota Tundra Front (IFP) Coilover

King Shocks 12472 Edison Way Garden Grove, CA 92841  
714-530-8701 [www.kingshocks.com](http://www.kingshocks.com)

### Front Parts List:

- 2 – 2.5 Front (IFP) Coilover Shocks (25001-151) OR
- 2 – 2.5 Front (IFP) Coilover Shocks (25001-138 Tundra)

### Tools Required:

- Floor Jack/Jack Stands
- Metric Wrench/Socket set
- Standard Wrench/Socket set

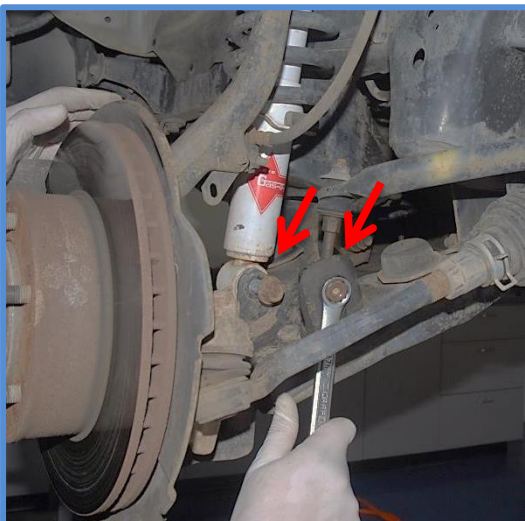
**Toyota 4Runner/Tacoma**  
OEM PERFORMANCE SERIES



**FRONT:** With the vehicle on level ground, set the emergency brake and block the rear tires. Using a floor jack, raise the front end and support the frame rails with jack stands for safety. Then remove the front tires. **NOTE: Never work under an unsupported vehicle.**

1. Remove existing front shocks. Disconnect the sway bar link and remove the bolt from the lower shock mount.
2. Remove the three nuts from the upper mount and remove shock from vehicle.

**(Photo below shows vehicle with spacer lift)**



**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



## Installation Instructions (Page 2)

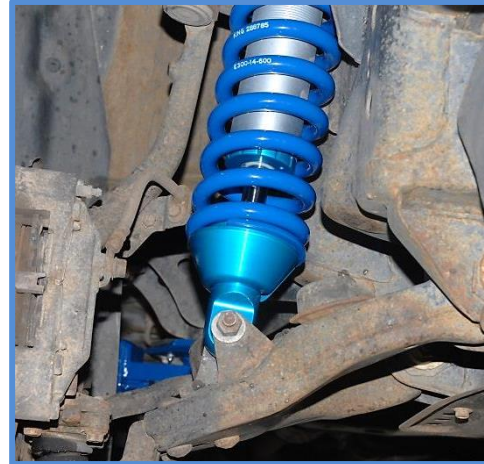
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3. Place the King Shock in position on the vehicle making sure the Schrader valve is facing out as shown. Thread the mounting bolts in enough to hold the shock in place but do not tighten.



4. Install the factory bolt in the lower mount and tighten to factory specs. You can now tighten the three upper mounting bolts to 35 ft/lbs.



5. Reinstall the sway bar links and tighten to factory specs.

### **DOUBLE CHECK ALL HARDWARE:**

Make sure everything is installed correctly and all hardware is tight before reinstalling tires. Install tires, remove jack stands and lower vehicle to the ground. Recheck all hardware and lug nuts after 100 miles and periodically after that as part of routine maintenance.

### **Alignment is critical:**

A professional alignment must be performed before driving this vehicle at highway speeds. Do not attempt to drive your vehicle after this install without having the alignment readjusted to factory specs!



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