

2021+ Toyota Land Cruiser 250/300 – Tundra – Sequoia Rear Sway Bar Links

King Shocks 12472 Edison Way Garden Grove, CA 92841
714-530-8701 www.kingshocks.com



Rear Parts List:

- 2 – Rear Sway Bar Links (21047-104L/104R)
- 1 – Hardware Kit (KH02-197)

Tools Required:

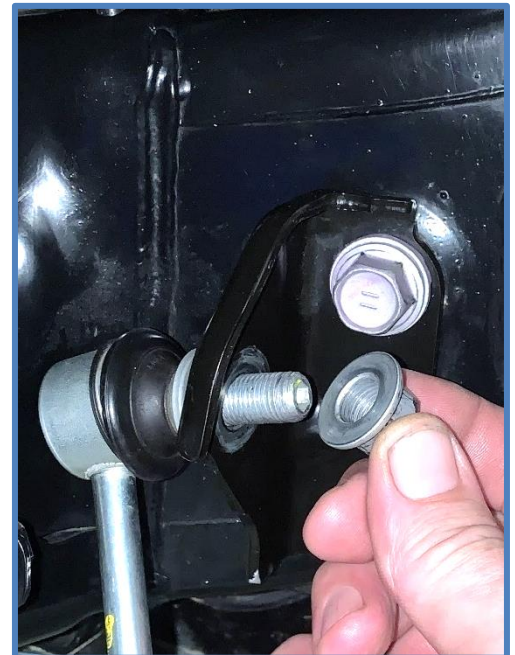
Metric Wrench/Socket Set

Toyota LC250/LC300/Tundra/Sequoia
OEM PERFORMANCE SERIES



REAR: With the vehicle on level ground, block the front tires. Using a floor jack, raise the rear end and support the frame rails with jack stands for safety. Remove tires. **NOTE: Never work under an unsupported vehicle.**

1. Remove the nut from the sway bar link at the frame using a 17mm wrench/socket. You may need a 6mm Hex Key to hold the stud while removing the nut.



IMPORTANT: Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.

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2. Remove the lower nut from the sway bar link using a 17mm wrench/socket. Use a 6mm Hex Key to hold the stud while removing the nut as shown in step 1 (if necessary). Remove links from both sides of vehicle.



3. King sway bar links are side specific, make sure to install links on the correct side with spacers facing the correct way. Follow the install guide for proper orientation. Failure to install links as shown may cause damage to product and/or vehicle.



4. **Left Side** - Place the supplied 12mm bolt (CB3835) with washer (CW1001) in the sway bar link as shown below, then place the sway bar link with bolt in the mount on the frame with the longer spacer facing the mount. Place a washer and nut (CN3005) on the bolt and thread nut on by hand for now to hold in place, you will torque all bolts when both links are installed.



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5. **Left Side** - Place the supplied 12mm bolt with washer in the sway bar as shown below with the bolt head on the inside of sway bar. The sway bar link will be on the outside of the sway bar with the longer spacer towards the sway bar. Place a washer and nut on the bolt and thread nut on by hand for now to hold in place, you will torque all bolts when both links are installed.



6. **Right Side** - Place the supplied 12mm bolt with washer in the sway bar link as shown below, then place the sway bar link with bolt in the mount on the frame with the longer spacer facing the mount. Place a washer and nut on the bolt and thread nut on by hand for now to hold in place, you will torque all bolts when both links are installed.



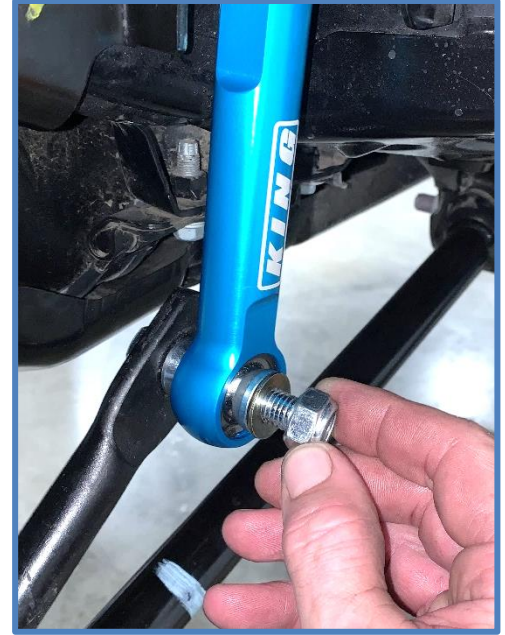
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7. **Right Side** - Place the supplied 12mm bolt with washer in the sway bar as shown below with the bolt head on the inside of sway bar. The sway bar link will be on the outside of the sway bar with the longer spacer towards the sway bar. Place a washer and nut on the bolt and now you can tighten all bolts to 90 ft/lbs. using a 19mm wrench and socket.



LEFT



RIGHT

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LEFT

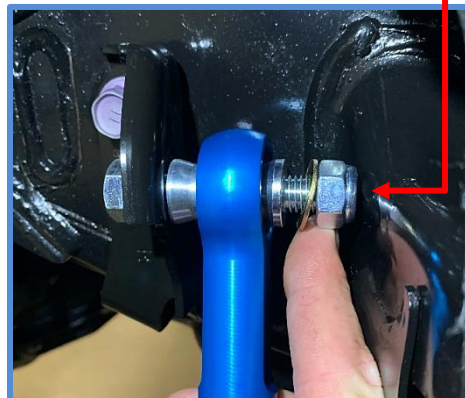


RIGHT



Land Cruiser 250 / Lexus GX550

Upper bolt may need to be installed in the opposite direction if you are having trouble installing as per the instructions. Place bolt through bracket first, then place washer and nut on bolt next to spacer.



DOUBLE CHECK ALL HARDWARE:

Make sure everything is installed correctly and all hardware is tight before reinstalling tires. Install tires, remove jack stands and lower vehicle to the ground. Recheck all hardware and lug nuts after 100 miles and periodically after that as part of routine maintenance.

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