



Polaris RZR XP1000 2.5 & 3.0 IBP Rear Coilover

King Shocks 12472 Edison Way Garden Grove, CA 92841
714-530-8701 www.kingshocks.com

Rear Parts List:

2 – 2.5 Rear Coilover Shocks (25700-324) OR
2 – 3.0 Rear Coilover Shocks (33700-324)

Tools Required:

Floor Jack/Jack Stands
15mm, 18mm, Wrench/Socket
#25 Torx

Polaris RZR XP1000 UTV PERFORMANCE SERIES



3.0 Kits now come standard with built in reservoir clamp!



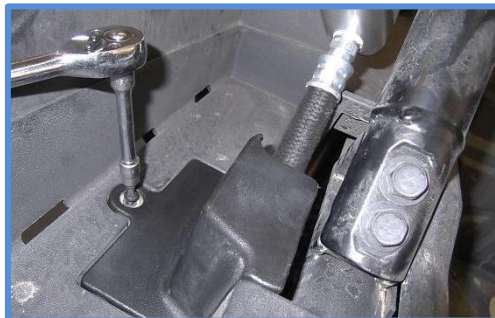
2.5 IBP REAR COILOVER



POLARIS RZR XP1000 3.0 IBP REAR COILOVER

REAR: With the vehicle on level ground, block the front tires. Using a floor jack, raise the rear end and support the frame with jack stands for safety. **NOTE: Never work under an unsupported vehicle.**

1. Remove the plastic cover panels using a #25 Torx. Remove the reservoirs from the roll cage. Then remove the factory shocks using an 18mm wrench/socket.



IMPORTANT: Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



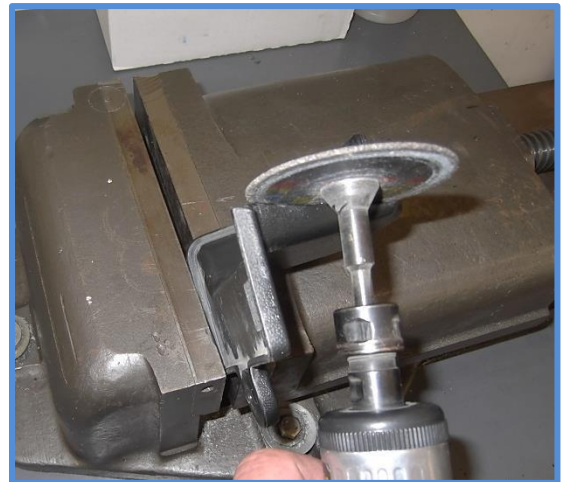
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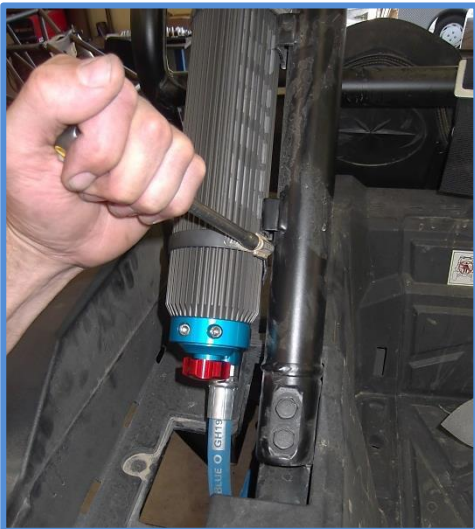
2. Install King Shocks by first feeding the reservoir through the opening in the bed. Then place the shock in position in the mounts, install factory hardware and tighten.



3. You will need to straighten out the tabs for the reservoir mounts. Also, the plastic cover panel will need to be trimmed slightly to make room for the hose and fitting.



4. Install reservoirs with the provided hose clamps and replace the cover panel.



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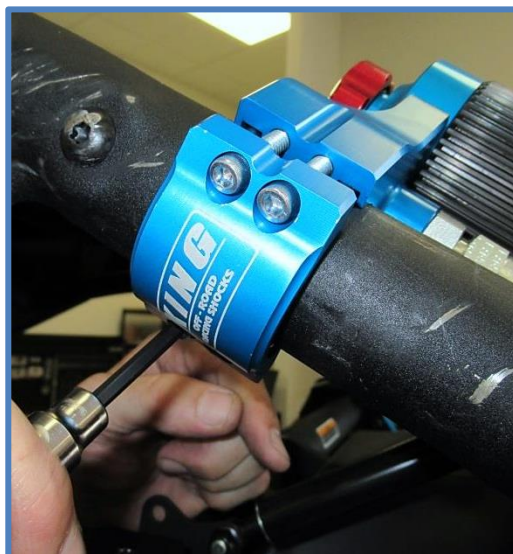
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UPDATE!!!**XP1000 3.0 REAR SHOCKS NOW COME WITH BUILT IN RESERVOIR CLAMP!****Reservoir Mounting –**

Reservoirs can be mounted to the factory roll cage or aftermarket/fabricated roll cage in several positions using the supplied built in mounting clamp. Clamp will work with 1.75" O.D. tube to 2" or factory tube.

1. Determine mounting location and adjust hose if necessary. Hoses can be adjusted to work in several positions, make sure the hose is not kinked or twisted, hose should make a nice loop from the reservoir to the shock.
2. For factory roll cage, cut the supplied O-ring and place in clamp or around tube. Use two O-rings per clamp. Make sure O-ring is in the grooves and tighten bolts using a 3/16 allen wrench. (For tubing with a 1.75" O.D. you will need to cut off about a 1/4" of the O-ring to fit around tubing properly)



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Double check your install, make sure the shocks are mounted properly and all hardware is tight. Recheck the hardware after 50 miles and periodically after that as part of routine maintenance.



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