INS-T046 (Rev. A 4/19/22)



### Installation Instructions (Page 1)

## 2021+ Toyota Land Cruiser 300 / Lexus GX550 Front Sway Bar Links

King Shocks 12472 Edison Way Garden Grove, CA 92841 714-530-8701 www.kingshocks.com

**Front Parts List:** 

2 – Front Sway Bar Links (21047-103)

1 – Hardware Kit (KH02-196)

**Tools Required:** 

Metric Wrench/Socket Set

Toyota Land Cruiser 300 / Lexus GX550

DEM PERFORMANCE SERIES





 $\underline{\textbf{FRONT:}} \ \ \text{With the vehicle on level ground, set the emergency brake and block the tires for safety.}$ 

1. Leave vehicle on the ground to remove and install sway bar links. Disconnect sway bar links on both sides by removing the lower bolt using a 19mm socket.







**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



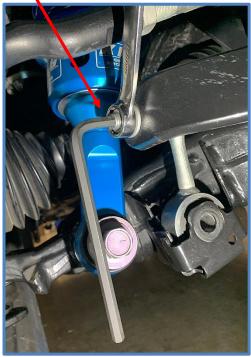
### Installation Instructions (Page 2)

# 2021+ Toyota Land Cruiser 300 / Lexus GX550 Front Sway Bar Links

King Shocks 12472 Edison Way Garden Grove, CA 92841 714-530-8701 www.kingshocks.com

2. Remove the nut from the sway bar link using a 19mm wrench/socket. You may need to hold the stud with an 8mm Hex Key while removing the nut.







3. Remove factory sway bar links from both sides of vehicle.



4. <u>Install King Sway Bar Links</u> - Make sure to install links with spacers facing the correct way. Follow the install guide for proper orientation. Failure to install links as shown may cause damage to product and/or vehicle.





**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



### Installation Instructions (Page 3)

## 2021+ Toyota Land Cruiser 300 / Lexus GX550 Front Sway Bar Links

King Shocks 12472 Edison Way Garden Grove, CA 92841 714-530-8701 www.kingshocks.com

5. Place sway bar link in the lower mount as shown below with the longer spacer facing towards the sway bar.







6. Install the provided 14mm X 80mm Bolt (CB3836) with washer (CW1805) through the sway bar link and into the sway bar so that the longer spacer is facing the sway bar and the nut will be on the outside of the sway bar. Install a washer and nut (CN3007) and thread nut on finger tight for now.



**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

7. Install the factory bolt in the lower mount. Get all the hardware started on both sides before tightening any bolts.





This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.

#### INS-T046 (Rev. A 4/19/22)



### Installation Instructions (Page 4)

## 2021+ Toyota Land Cruiser 300 / Lexus GX550 Front Sway Bar Links

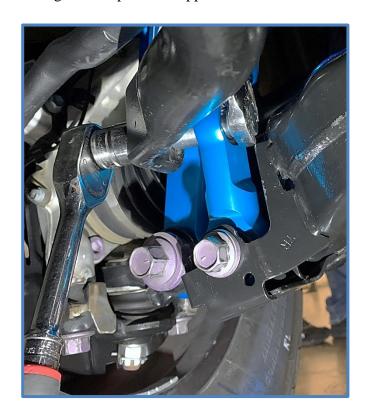
King Shocks 12472 Edison Way Garden Grove, CA 92841 714-530-8701 www.kingshocks.com

8. Tighten the lower factory bolt to factory specs using a 19mm socket.





9. Tighten the provided upper bolts to 95ft/lbs.







This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



### Installation Instructions (Page 5)

## 2021+ Toyota Land Cruiser 300 / Lexus GX550 Front Sway Bar Links

King Shocks 12472 Edison Way Garden Grove, CA 92841 714-530-8701 www.kingshocks.com

#### **LEFT**



#### **RIGHT**



#### **DOUBLE CHECK ALL HARDWARE:**

Make sure everything is installed correctly and all hardware is tight. Recheck all hardware after 100 miles and periodically after that as part of routine maintenance.



King Shocks 12472 Edison Way Garden Grove, CA 92841 714-530-8701 www.kingshocks.com

**IMPORTANT:** Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.