



Installation Instructions (Page 1)

2005+ Ford F250/F350 2.5 Rear Shocks

King Shocks 12472 Edison Way Garden Grove, CA 92841
714-530-8701 www.kingshocks.com

Rear Parts List:

2 – 2.5 Rear Shocks (25001-171)

Tools Required:

Floor Jack/Jack Stands
Metric Wrench /Socket Set
Standard Wrench/Socket Set

Ford F250 / F350
OEM PERFORMANCE SERIES



REAR: With the vehicle on level ground, block the front tires. Using a floor jack, raise the rear end and support the frame rails with jack stands for safety. **NOTE: Never work under an unsupported vehicle.**

1. Remove existing shocks by removing the lower shock mounting nut and bolt using a 21mm wrench or socket on the nut and an 18mm wrench or socket on the bolt head.



IMPORTANT: Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

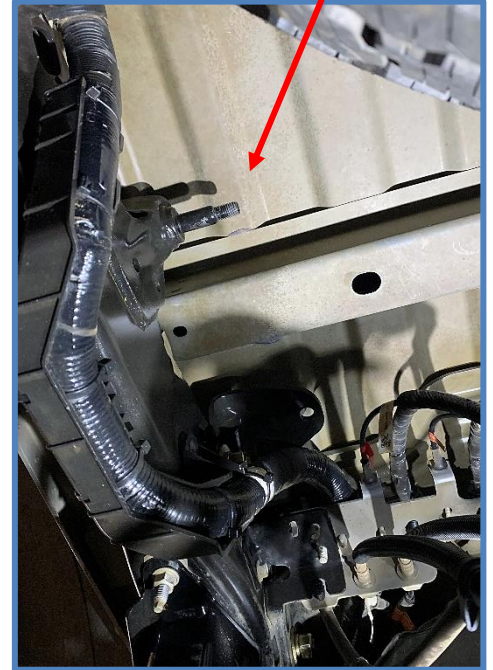
This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



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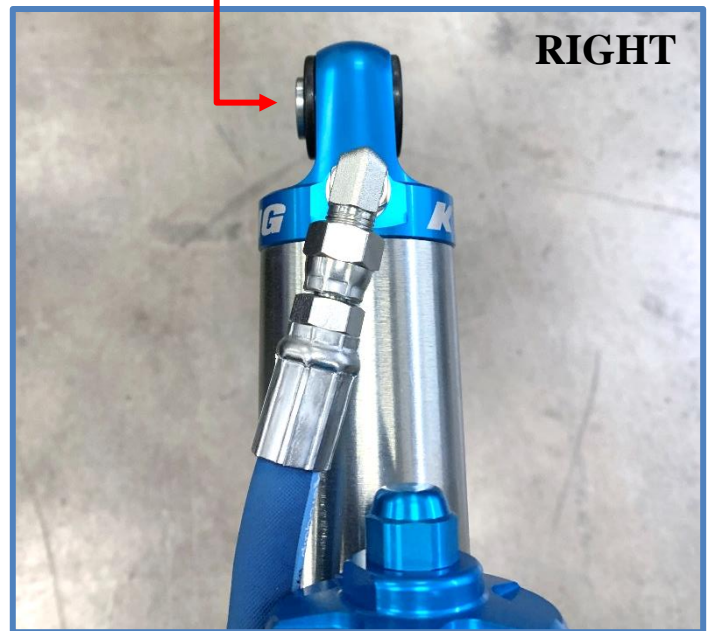
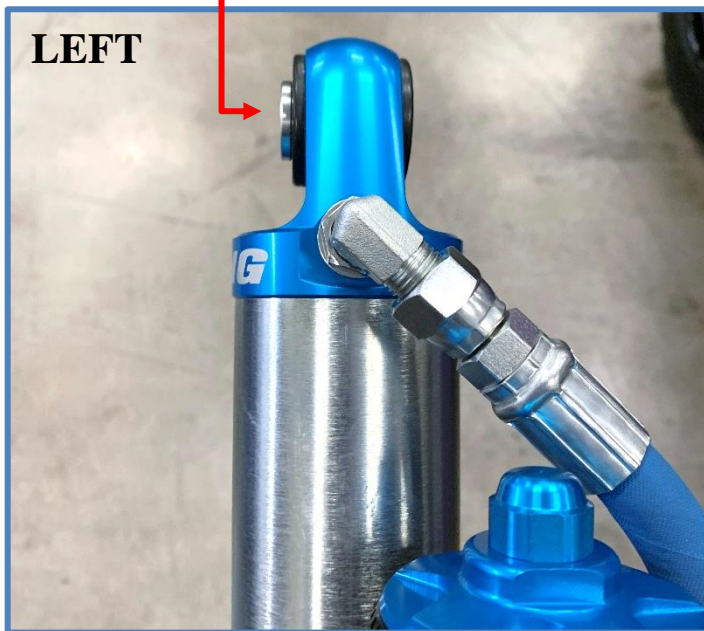
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2. Remove nut from the upper mount using an 18mm socket, then slide the shock off the mounting stud.



3. When installing King Shocks, make sure the longer spacer is towards the frame as shown below.

Longer spacer should be installed towards frame.



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4. Install King Shocks with the reservoirs facing away from the axle as shown in the final installation pictures on the last page. The driver's side (Left) reservoir faces towards the rear of the vehicle, the passenger side (Right) reservoir will face forward. Push the shock onto the upper mounting stud with the longer spacer towards the frame and reuse the factory nut.



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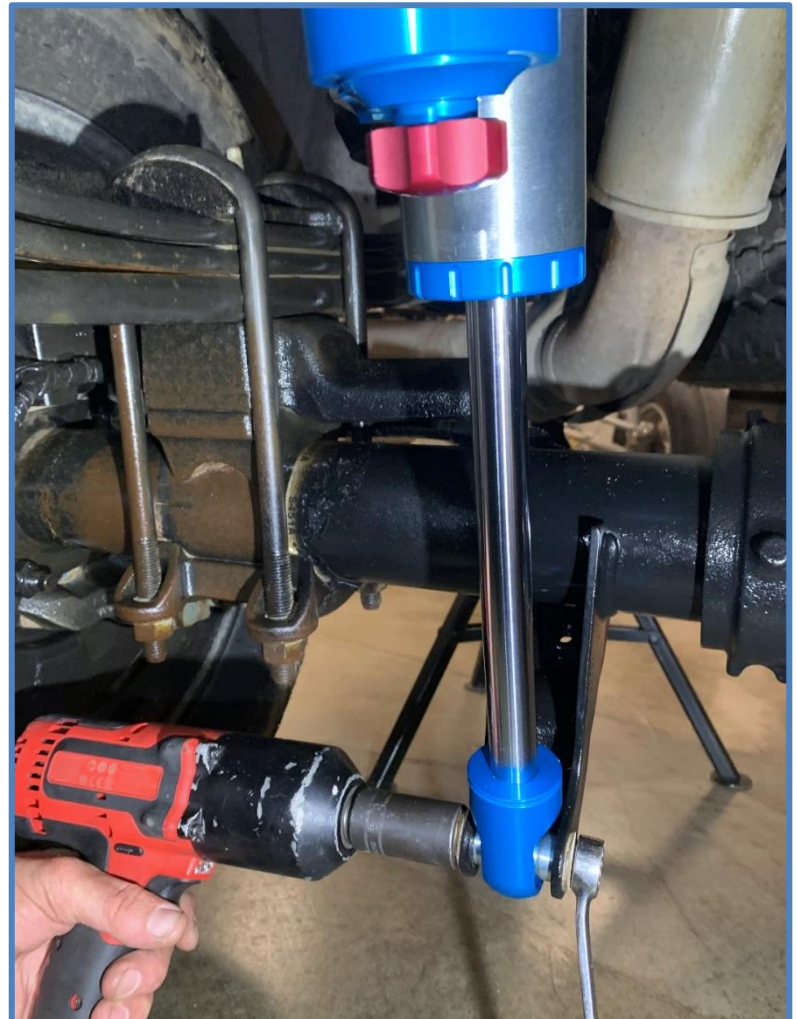
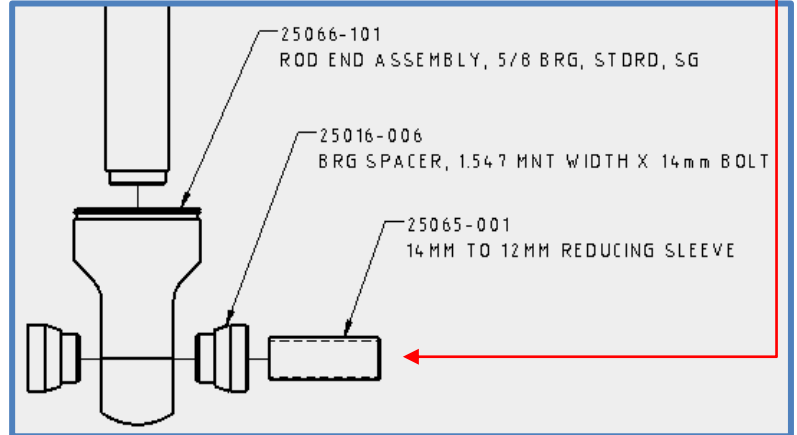


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5. Install the factory bolt in the lower shock mount – **Remove reducer sleeve for vehicles with 14mm bolt.** Tighten upper and lower hardware and torque to factory specs.



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DOUBLE CHECK ALL HARDWARE: Make sure everything is installed correctly and all hardware is tight.
Recheck all hardware after 100 miles and periodically after that as part of routine maintenance.

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