



2014+ Ram 2500 2.5 Rear Shocks

King Shocks 12472 Edison Way Garden Grove, CA 92841
714-530-8701 www.kingshocks.com

Rear Parts List:

2 – 2.5 Rear Shocks (25001-328)

Tools Required:

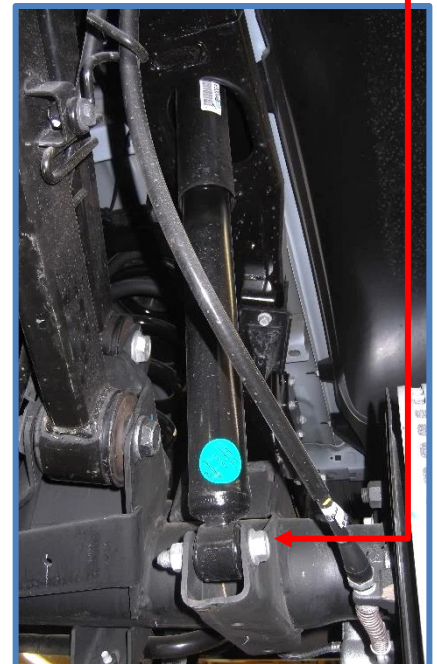
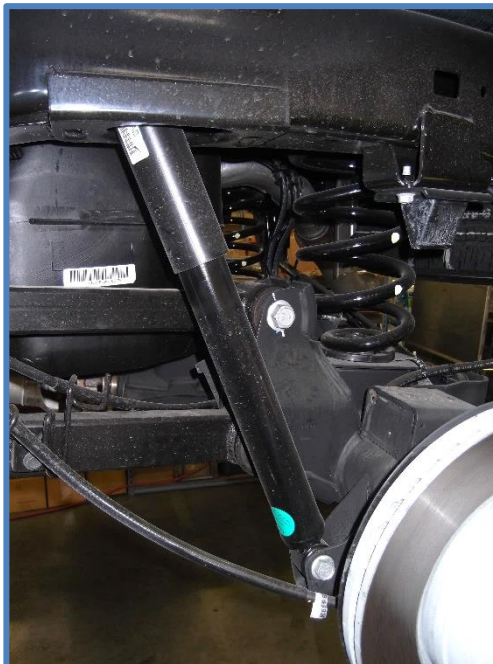
Floor Jack/Jack Stands
Metric Wrench/Socket Set
Standard Wrench/Socket Set

2014+ RAM 2500
OEM PERFORMANCE SERIES



REAR SHOCKS: With the vehicle on level ground, block the front tires. Using a floor jack, raise the rear end and support the frame rails with jack stands for safety. Then remove the rear tires. **NOTE: Never work under an unsupported vehicle.**

1. Remove the nut from the upper shock mount using an 18mm wrench, then remove the nut and bolt from the lower mount using a 21mm wrench/socket and remove shocks from vehicle.



IMPORTANT: Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



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2. **Install King Shocks** - Start by removing the nut, washer, anodized blue retainer and upper rubber bushing from the mounting stud. Make sure the taller bushing with raised center section is on the bottom of the stud. Place the shaft end in the frame and insert mounting stud into the upper mount. Place the upper bushing on the mounting stud followed by the blue retaining washer, 1/2" washer and nut. Thread the nut on finger tight for now to hold the shock in place.



3. Place the cylinder end in the mount on the axle with the reservoirs facing forward. Install the factory bolt, tighten and torque to factory specs. On the right side, you may need to pull some slack from the parking brake cable to fit the shock. Grab the metal sleeve with pliers and twist the sleeve while pulling the cable through the sleeve. You should only need 1/2" - 3/4" or so, check the fit and adjust accordingly.



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4. Tighten the upper nut using a 3/4" wrench following the important note below...



Important Note: The rubber bushings on your King shocks are different from each other, the bottom bushing has a raised center section that should be facing up when installed on vehicle. The silver washer between the rubber bushings represents the material thickness of the upper shock mount. It's important to tighten the nut only until the rubber bushings start to compress.

There should be approximately 1/8" of thread protruding above the nut. ***Do not over-tighten the nut..**



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Your installation should look similar to the photos below.



DOUBLE CHECK ALL HARDWARE:

Make sure everything is installed properly and double check all hardware. Install tires, remove jack stands and lower vehicle. Recheck all hardware and lug nuts after 100 miles and periodically after that as part of routine maintenance.

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