



2024+ Toyota Tacoma Rear Bump Stop Kit

King Shocks 12472 Edison Way Garden Grove, CA 92841
714-530-8701 www.kingshocks.com

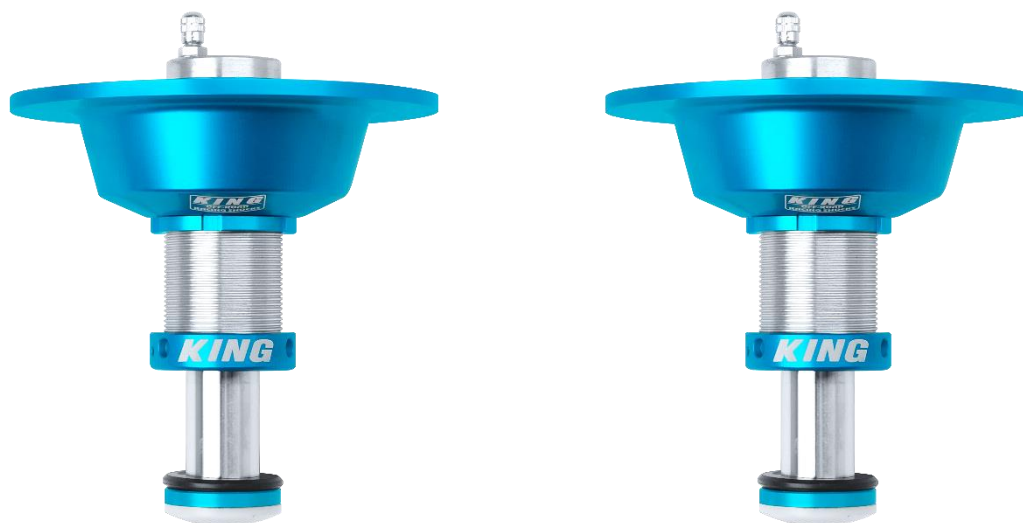
Rear Parts List:

- 2 – Rear Bump Stop Mounts (20AB424-041)
- 2 – 2.0 Bump Stops (BS2120)

Tools Required:

- Metric Wrench/Socket Set
- Standard Wrench/Socket Set

Toyota Tacoma
OEM PERFORMANCE SERIES



REAR: With the vehicle on level ground, block the front tires. Using a floor jack, raise the rear end and support the frame rails with jack stands for safety. Remove tires. **NOTE: Never work under an unsupported vehicle.**

1. You will need to unbolt the shocks and remove springs to install the bump stops. First, support the axle with jack stands before removing the lower shock mounting bolt, then remove the lower shock bolt on both sides using a 17mm socket. Slide the shock off the lower mounting stud.



IMPORTANT: Read all instructions thoroughly from start to finish before beginning the install. Check parts list and make sure all parts are included in the kit. If the instructions are not properly followed severe frame, driveline and/or suspension damage may result. Check for frame and suspension damage prior to installation.

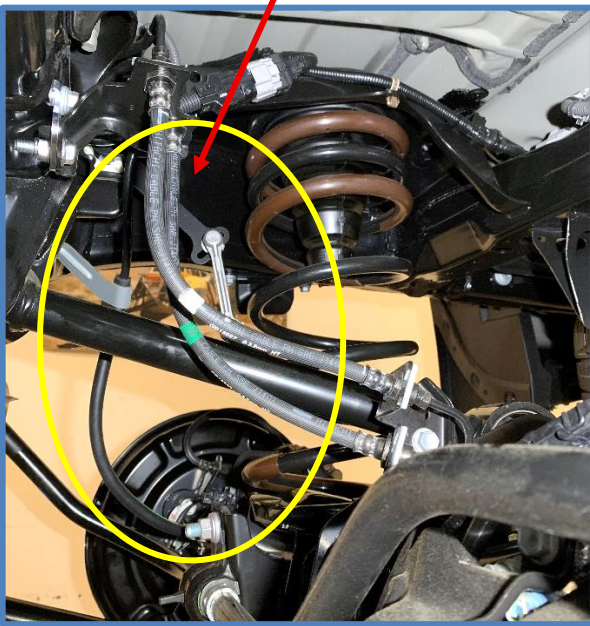
This kit does not require welding. Do not weld on any component. Welding may void the warranty and/or cause the product to fail. If any parts are missing, or for tech assistance; Contact King Off Road Racing Shocks: 714-530-8701 Most important after the install, Feel the difference and have fun.



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2. With the shocks disconnected, carefully raise the vehicle or lower the axle until you can remove the coil springs. Pay attention not to damage the brake lines, ABS lines, sensors, etc., as you are removing springs.



3. Prepare the bump stops for installation as shown below. Remove the top nut from the bump stop and set the lower nut to 1.625" between wiper cap and nut. Make sure the set screws are backed out before installing.



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4. Thread the bump stop into the bump stop mount until the nut is seated in the bottom of the mount.



5. Place the upper nut on the bump stop and tighten until it's seated in the top of the mount.



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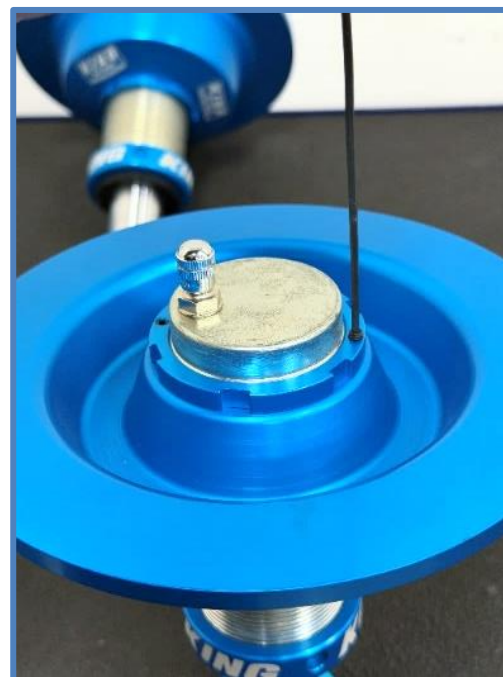
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6. Double check the distance between nut and wiper cap, adjust if needed then tighten nuts using a spanner wrench or use a flat screwdriver or punch and hammer to tap the nuts tight. Tighten upper and lower nuts, then tighten set screws after tightening nuts.



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Assembled Bump Stop Kit



7. Place the OEM spring isolator over the bump stop mount. Place the bump stop mount on top of the spring.



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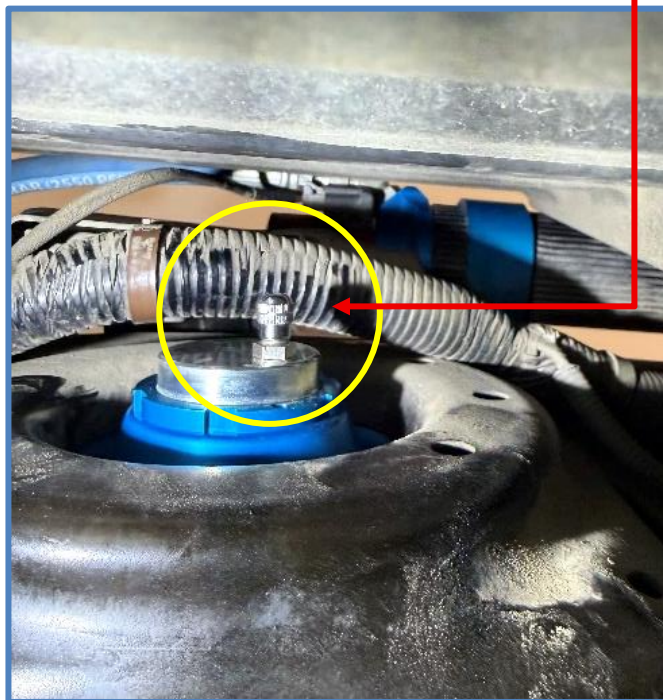
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8. Carefully place spring back in position on the vehicle, make sure there is nothing above the coil mount that would interfere with the bump stop or Schrader valve. Make sure Schrader valve is oriented away from the wiring harness on the right side. Install springs on both sides of the vehicle then reconnect shocks.



Reconnect shocks, install bolts and torque to factory specs.

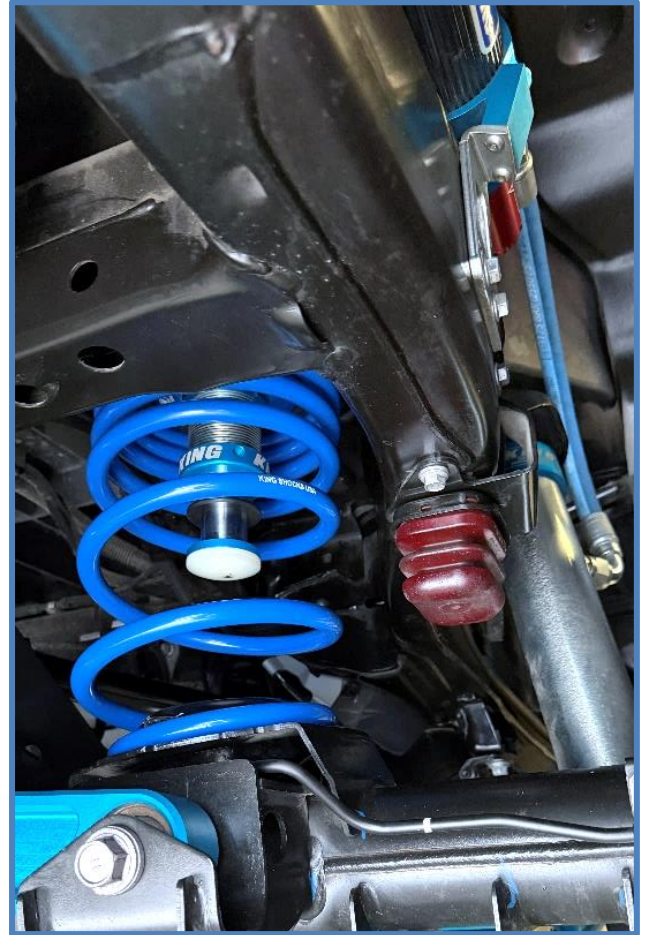
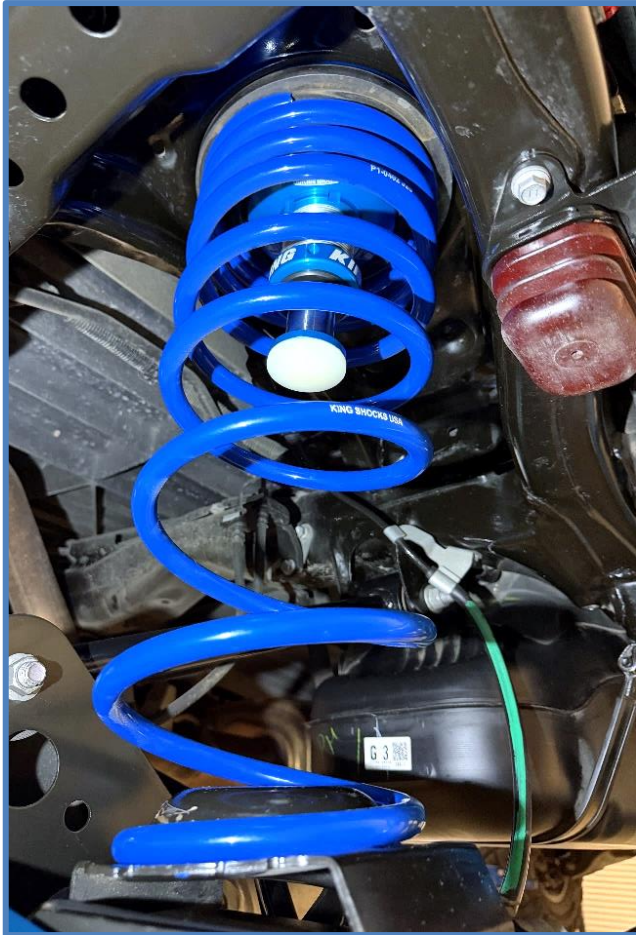
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DOUBLE CHECK ALL HARDWARE:

Make sure everything is installed correctly and all hardware is tight before reinstalling tires. Install tires, remove jack stands and lower vehicle to the ground. Recheck all hardware and lug nuts after 100 miles and periodically after that as part of routine maintenance.



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